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*Stephen Hordley*

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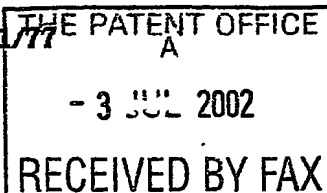
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The Patent Office

Cardiff Road  
Newport  
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NP9 1RH

1. Your reference

AJC/P100377GB

2. Patent application number

(The Patent Office)

0215341.9

3 JUL 2002

03JUL02 E730517-1 D02973  
P01/7700 0.00-0215341.9or the or of  
(underline all surnames)

British Nuclear Fuels plc  
Risley  
WARRINGTON  
WA3 6AS

Patents ADP number (if you know it)

If the applicant is a corporate body, give the  
country/state of its incorporation

UK

350108001

4. Title of the invention

STORAGE OF HAZARDOUS MATERIALS

5. Name of your agent (if you have one)

Harrison Goddard Foote

"Address for service" in the United Kingdom  
to which all correspondence should be sent  
(including the postcode)

Belgrave Hall  
Belgrave Street  
LEEDS  
LS2 8DD

Patents ADP number (if you know it)

4571001

7631310002

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earlier patent applications, give the country  
and the date of filing of the or of each of these  
earlier applications and (if you know it) the or  
each application number

Country

Priority application number  
(if you know it)Date of filing  
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7. If this application is divided or otherwise  
derived from an earlier UK application,  
give the number and the filing date of  
the earlier application

Number of earlier application

Date of filing  
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8. Is a statement of inventorship and of right  
to grant of a patent required in support of  
this request? (Answer 'Yes' if:

- a) any applicant named in part 3 is not an inventor, or  
b) there is an inventor who is not named as an  
applicant, or  
c) any named applicant is a corporate body.  
See note (a))

Yes

Patents Form 1/77

## Patents Form

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## Continuation sheets of this form

Description

4

Claim(s)

2

Abstract

1

Drawing(s)

10. If you are also filing any of the following, state how many against each item.

## Priority documents

## Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents  
(please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature

Date

Harrison Goddard Foute

3 July 2002

12. Name and daytime telephone number of person to contact in the United Kingdom

Tony Chalk

0113 233 0100

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DUPLICATE

**STORAGE OF HAZARDOUS MATERIALS****Field of the Invention**

This invention relates to a method for the treatment and storage of hazardous materials by encapsulation. More specifically, it is concerned with the encapsulation in cementitious media of materials encountered in the nuclear industry, and has specific application to uranium and so-called Magnox fuel elements.

**Background to the Invention**

Encapsulation has proved to be an especially favoured method for the disposal of certain hazardous materials; specifically it provides a suitable means for the conversion of these materials into a stable and safe form, which allows for long-term storage and/or ultimate disposal. The technique can find particular application in the nuclear industry, where the highly toxic nature of the materials involved, and the extended timescales over which the toxicity is maintained, are the principal considerations when devising safe disposal methods.

In co-pending GB patent application No. 0130593.7, the present applicant has disclosed the use of cementitious grouting materials for the encapsulation of fine particulate sized wastes and provided details of a method for the encapsulation of fine particulate materials which comprises treating these materials with at least one microfine hydraulic inorganic filler.

The use of cement based injection grouting in the construction industry is well known from the prior art. Thus, EP-A-412913 teaches the use of a Portland Cement based grout in the consolidation of concrete structures affected by fine cracks, providing a cost-effective means of infilling both superficial and deeper fissures and cavities in such structures, including such as buildings, bridges and dams. Similarly, ZA-A-9209810 is concerned with a pumpable, spreadable grouting composition incorporating a cementitious and/or pozzolanic or equivalent material, and its

application in sealing fissures and cracks, back-filling, providing mass fills in civil and mining works, or lining tunnels.

Also disclosed in the prior art are hydraulic setting compositions comprising particles  
5 of Portland Cement together with fine particles of silica fume containing amorphous  
silica, which are the subject of EP-A-534385 and are used in the production of  
concrete, mortar or grout having improved fluidity, whilst GB-A-2187727 describes  
a rapid gelling, hydraulic cement composition which comprises an acrylic gelling  
agent, a fine filler and Portland Cement, this composition being thixotropic and  
10 finding particular application in the formation of bulk infills for underground mining,  
and in the filling of voids and cavities in construction or civil engineering. A  
composition which also is useful in general building and construction work, and as  
an insulating material comprises a particulate filler, cellulose fibres and a  
cementitious binder, and is disclosed in GB-A-2117753.

15 Whilst the majority of these compositions of the prior art have a requirement for the  
addition of water, EP-A-801124 is concerned with a dry mixture, used for fine soil  
injection grout preparation, the mixture comprising fillers which do not react with  
water, cement and deflocculant; on addition of water, an agglomerate-free fine grout  
20 is formed, and this is easily injected into fine soil.

Thus, the use of such grouting materials in – primarily – civil engineering is well  
known, and its use in treating fine particulate sized wastes in the nuclear industry is  
the subject of the above co-pending application. However, whilst attempts have  
25 previously been made to encapsulate broken Magnox fuel elements, the treatment of  
uranium metal and complete Magnox fuel elements involved in nuclear processing  
has always been reliant on reprocessing techniques, many of which are well known to  
those skilled in such technology. Nevertheless, there has long been a need for an  
alternative approach for dealing with such bulk fuel materials, particularly for those  
30 cases where reprocessing is especially difficult or hazardous – or, on occasions,  
impossible.

The present inventors have now found that cured cementitious materials may advantageously be employed for the long term encapsulation of uranium and Magnox fuel elements, as well as fuel element debris, thereby providing a product which remains stable and monolithic for many hundreds of years. Hence, a treatment method is provided which affords much greater efficiency, convenience and safety in handling, and has a consequent beneficial effect both in terms of environmental considerations and cost, thereby satisfying a long felt need in the nuclear industry wherein the waste management of materials is receiving ever greater attention in the global drive to ensure ever higher safety standards.

#### Statements of Invention

Thus, according to the present invention there is provided a method for the encapsulation of a nuclear material which comprises treating the material with an encapsulant which comprises a cementitious material and curing said cementitious material.

Generally, the nuclear material comprises a bulk nuclear fuel material, preferably uranium metal or Magnox fuel elements or fuel element debris. Alternatively, it may comprise, for example, fast reactor fuel or oxide fuel.

The cementitious material may typically comprise, for example, Portland Cement or a similar commercially available product.

One or more additional inorganic fillers may optionally be added to the cementitious material; suitable fillers include blast furnace slag, pulverised fuel ash, hydrated lime, finely divided silica, limestone flour and organic and inorganic fluidising agents.

The invention also provides a method for the storage of a nuclear material which comprises encapsulation of the material in a cured cementitious material.

### Description of the Invention

The method of the present invention is of particular value in the treatment of bulk nuclear fuel materials. Such materials may be treated by this method in order to obtain a product which remains stable and monolithic for many hundreds of years, thereby offering a safe and convenient alternative means of handling other than nuclear fuel reprocessing.

There exists a considerable worldwide stock of such bulk nuclear fuel materials for which a suitable disposal route is required. This accumulation of this stockpile provides powerful evidence of the absence of any suitable method of treatment. However, the present method now offers a safe and convenient technique for their disposal which should provide considerable environmental benefits.

A particular example of the application of the method involves placing the nuclear material in an appropriate container and adding a suitable cementitious material. Elements of the nuclear material may either be arrayed in the container or mixed haphazardly. The cementitious material is then added and allowed to cure, and the container may then be capped or, alternatively sent directly for storage or final disposal.

The container may comprise any container of an appropriate form and size, for example a drum having a capacity in the region of 50 litres. In such a case, the amount of nuclear material which may safely be stored may be up to as many as 52 elements. Preferably, however, the number of elements would be of the order of 22.

Typically, the cementitious material is provided in the form of an aqueous composition with a water content preferably in the region of 40-50% (w/w). Thus, the material may conveniently be pumped under pressure into the container.

## CLAIMS

1. A method for the encapsulation of a nuclear material which comprises treating the material with an encapsulant which comprises a cementitious material and curing said cementitious material.  
5
2. A method as claimed in claim 1 wherein the nuclear material comprises a bulk nuclear fuel material.
- 10 3. A method as claimed in claim 2 wherein the bulk nuclear fuel material comprises uranium metal or Magnox fuel elements or fuel element debris.
4. A method as claimed in claim 1, 2 or 3 wherein the cementitious material comprises Portland Cement.  
15
5. A method as claimed in any preceding claim wherein the cementitious material additionally comprises one or more inorganic fillers selected from blast furnace slag, pulverised fuel ash, hydrated lime, finely divided silica, limestone flour and organic and inorganic fluidising agents.  
20
6. A method as claimed in any preceding claim wherein the cementitious material is provided in the form of an aqueous composition.
7. A method as claimed in claim 6 wherein the water content of the composition is in the region of 40-50% (w/w).  
25
8. A method as claimed in any preceding claim wherein the nuclear material is placed in an appropriate container and a cementitious material is added and allowed to cure.  
30



9. A method as claimed in claim 8 wherein elements of the nuclear material are either arrayed in the container or mixed haphazardly.
10. A method as claimed in claim 8 or 9 wherein the container is subsequently capped.
11. A method as claimed in claim 8, 9 or 10 wherein the container comprises a drum having a capacity in the region of 50 litres.
12. A method as claimed in claim 11 wherein the amount of nuclear material stored is up to 52 elements.
13. A method as claimed in claim 12 wherein the number of elements is of the order of 22.
14. A method for the storage of a nuclear material which comprises encapsulation of the material in a cured cementitious material.
15. A method for the encapsulation of a nuclear material substantially as herein described.
16. A method for the storage of a nuclear material substantially as herein described.

## ABSTRACT

The invention provides a method for the encapsulation of a nuclear material which comprises treating the material with an encapsulant which comprises a cementitious material, such as Portland Cement, and curing said cementitious material. The method is particularly suitable for the treatment of bulk nuclear fuel materials such as uranium metal, complete Magnox fuel elements, or fuel element debris, for which encapsulation treatments have never previously been known. Such materials may be treated by the method of the invention in order to obtain products which remains stable and monolithic for many hundreds of years, and the invention thereby offers a safe and convenient alternative means of handling other than nuclear fuel reprocessing.

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